

Product Finishing Grades

Surface Finishes and Weld Finish Descriptions



UTILITY GRADE

Welds: Intermittent, spot and full welds determined by the product. Welds to be free of slag, soot and spatter. Burn marks are present. Product contact surfaces may contain cracks and ledges.

Finish: Wipe down of interior and exterior on all surfaces.



INDUSTRIAL/AGRICULTURE GRADE (*SSCI Standard Finish*)

Welds: Continuous welded exterior in product contact area where welding operation(s) possible. Stitch welding will be noted. All welds clean, with no pits or burrs, burn marks removed. Product contact surfaces may contain cracks and ledges.

Finish: Interior and exterior stainless-steel surfaces **Mill Finish**, unless otherwise noted. **NO** bead/sand blasting. Mild steel will be Steel-It or powder coat painted exterior surfaces only.



FOOD GRADE

Welds: Continuous welded interior, and exterior where welding operation(s) possible. Welds to be free of slag, soot, spatter and burn marks. Product contact surfaces shall contain a maximum of .030" undercut, no pits, pinholes or cracks, and finished to an Ra of 80 Micro Inches

Finish: Interior and exterior stainless-steel surfaces **2B Mill Finish**, unless otherwise noted. **NO** bead/sand blasting.



